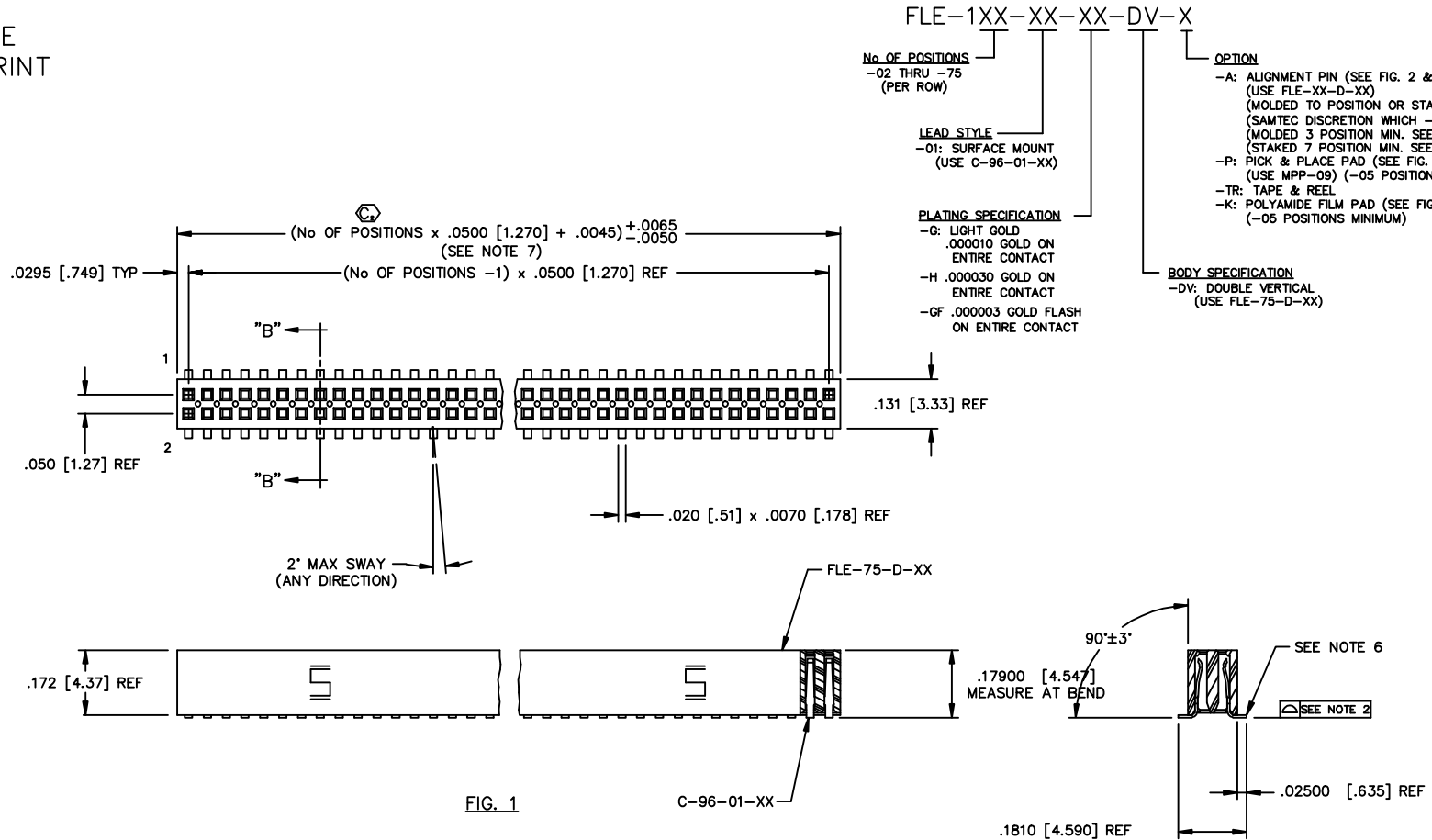


REV. W

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE:	DWG NO:
ONE PLACE DECIMALS ± .1	THREE PLACE DECIMALS ± .005	ANGLES ± 2°	.050 STRIP ASSEMBLY		FLE-1XX-XX-XX-DV-X	SHEET 1 OF 2	
TWO PLACE DECIMALS ± .01	FOUR PLACE DECIMALS ± .0020						

DO NOT SCALE FROM THIS PRINT



- OPTION**
- A: ALIGNMENT PIN (SEE FIG. 2 & 3, SHT. 2) (USE FLE-XX-D-XX) (MOLDED TO POSITION OR STAKED) (SAMTEC DISCRETION WHICH -A PIN IS USED) (MOLDED 3 POSITION MIN. SEE FIG. 2, SHT. 2) (STAKED 7 POSITION MIN. SEE FIG. 3, SHT. 2)
 - P: PICK & PLACE PAD (SEE FIG. 4, SHT. 2) (USE MPP-09) (-05 POSITIONS MINIMUM)
 - TR: TAPE & REEL
 - K: POLYAMIDE FILM PAD (SEE FIG. 6, SHT. 2) (-05 POSITIONS MINIMUM)
- BODY SPECIFICATION**
- DV: DOUBLE VERTICAL (USE FLE-75-D-XX)

NOTES:

1. MINIMUM PUSHOUT FORCE: .5 lb.
2. COPLANARITY; POS -2 THRU -26: .004
POS -27 THRU -75: .006
3. (C) REPRESENTS A CRITICAL DIMENSION.
4. PACKAGE POSITIONS -05 THRU -75 IN TUBES; LAYER PACKAGE POSITIONS -02 THRU -04.
5. FOR EVERY FINISHED PART, ONE POSITION WILL BE LOST WHEN CUTTING BODY TO LENGTH.
6. BURR ALLOWANCE: .003 [.08] MAX.
7. CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.

PROPRIETARY NOTE
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PLOT SCALE: .175/ DIMSCALE: .200

samtec MISC MKTG FLE-MKT

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: D PURVIS 11-05-96 FLE-1XX-XX-XX-DV-X
SHEET 1 OF 2