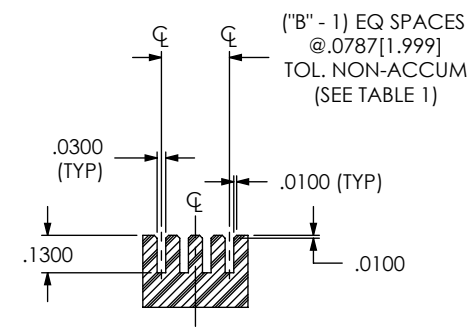
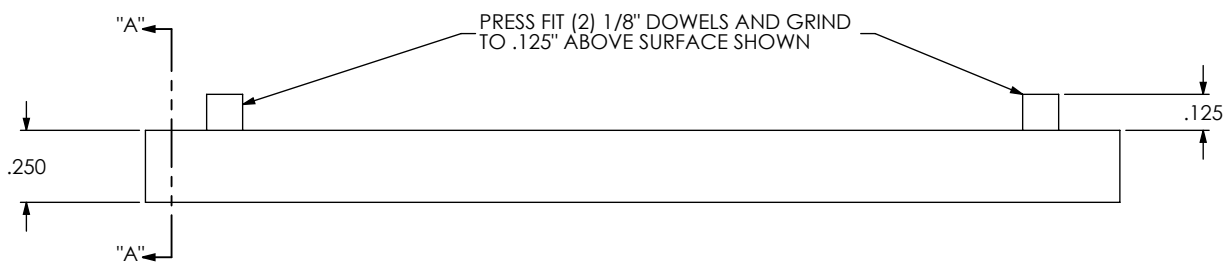
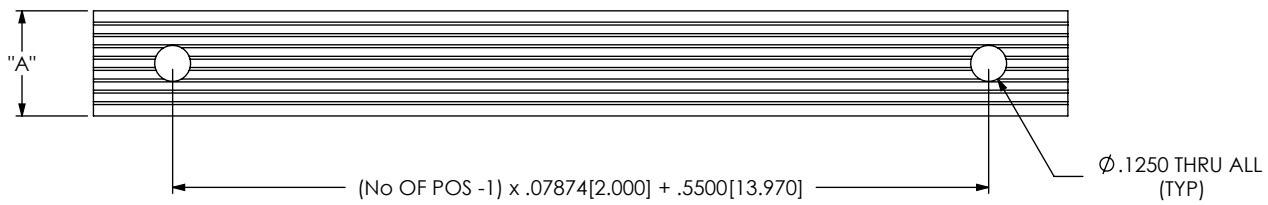


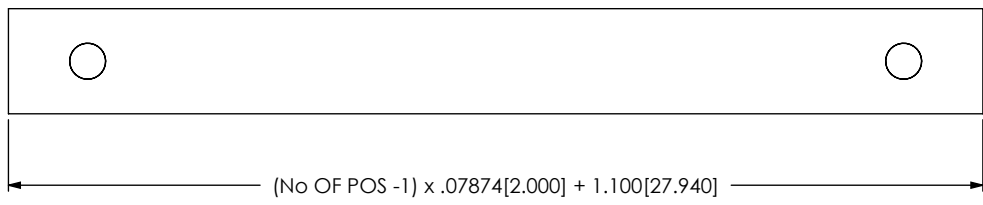
DO NOT SCALE FROM THIS PRINT

FIG. 1
TOOL-PTX-1XX-A-4 SHOWN

TOOL-PTX-1XX-X-X
 No OF POSITIONS 02 THRU 50
 No OF ROWS C -1 THRU -6
 STYLE (SEE NOTE 6)
 A: WITH DOWEL PINS
 B: WITHOUT DOWEL PINS



SECTION "A"-"A"



C

No. OF ROWS	"A"	"B"
-1	0.128	1
-2	0.207	2
-3	0.286	3
-4	0.365	4
-5	0.444	5

- NOTES:
- BREAK ALL EXTERNAL CORNERS AND EDGES.
 - PART TO BE SYMMETRICAL ABOUT \bar{C} .
 - THE PRODUCTION METHOD USED TO MANUFACTURE THIS PART IS LEFT TO THE DISCRETION OF THE VENDOR.
 - TOOL FOR USE WITH:
 PTF-1XX-XX-X-D-XXX
 PTT-1XX-XX-X-D-XXX
 PTT-1XX-01-X-S-XXX
 PTHF-1XX-03-X-Q-368
 - "B" REFERS TO THE NUMBER OF .030 x .1300 GROOVES. "B" ALSO CORRESPONDS TO THE NUMBER OF ROWS IN THE PTF, PTT, OR PTHF-1XX-03 CONNECTOR.
 - STYLE 'A' USED TO SUPPORT UNDERSIDE OF BOARD DURING PART INSTALLATION. STYLE 'B' USED TO PRESS PTT PART INTO BOARD. STYLE 'B' NOT REQUIRED FOR PTF OR PTHF PARTS.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS .XX: ±.01
 .XXX: ±.005
 .XXXX: ±.0020
 ANGLES 2°

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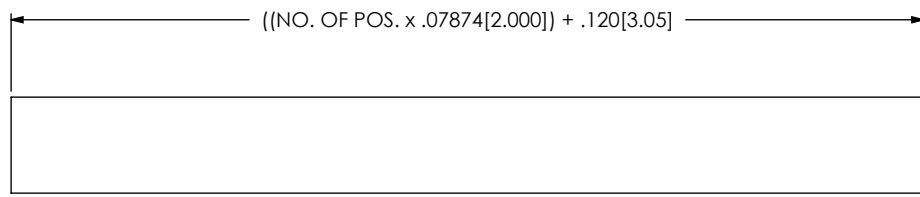
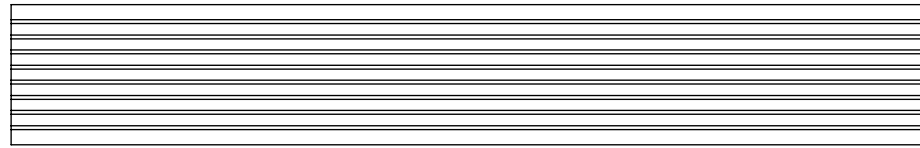
520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code: 55322

DO NOT SCALE DRAWING SHEET SCALE: 1.5:1
 MATERIAL:
 A2 TOOL STEEL, HARDNESS: 54-56 RC
 FLASH CHROME FINISH

DESCRIPTION:
 COMPLIANT PIN INSTALL TOOL (SEE NOTE 4)

DWG. NO. TOOL-PTX-1XX-X-X

FIG. 2
TOOL-PTX-1XX-B-4 SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1)



$((\text{NO. OF POS.} \times .07874[2.000]) + .120[3.05])$

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e-Mail: info@SAMTEC.com code: 55322

SHEET SCALE: 2:1

DESCRIPTION:
COMPLIANT PIN INSTALL TOOL (SEE NOTE 4)

DWG. NO. **TOOL-PTX-1XX-X-X**

BY: Chad F 1/14/2003 SHEET 2 OF 2