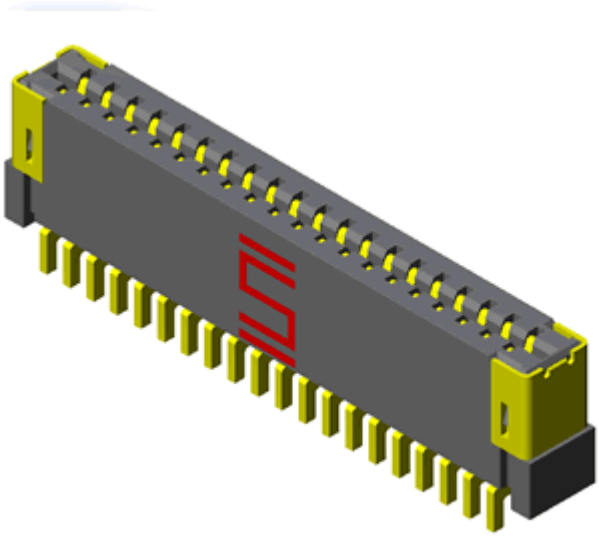
Project Number: N/A	Tracking Code: TC0327-N/A-0226		
Requested by: Phil Eckert	Date: 6/30/2003	Product Rev: N/A	
Part #: FC1-25-01-T-LC	Lot #: N/A	Tech: Troy Cook	Eng: John Tozier
Part description: FC1			Qty to test: 10
Test Start: 07/17/2003	Test Completed: 8/21/2003		



Satin-Tin contact comparison, soldered with and without a Nitrogen blanket

PART DESCRIPTION

FC1-25-01-T-LC
Mated with
FJ-25-D-2.00-4

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to IS0 10012-l and ANSI/NCSL 2540-1, as applicable.

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SCOPE

To evaluate Satin-Tin contact system integrity after exposure to typical Pb-free soldering processes. The evaluation will occur on systems soldered with and without the Nitrogen blanket.

APPLICABLE DOCUMENTS

Standards: EIA Publication 364

TEST SAMPLES AND PREPARATION

The two mating components (if applicable) were soldered using AIM TSC-4 lead free alloy using Sn with 3.8%-4% Ag, and 0.5% - 0.7% Cu solder paste using the oven profile .

1) All materials were manufactured in accordance with the applicable product specification.
2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
3) After soldering, the parts were cleaned with the Aqueous Inline Cleaning System (Aqueous Millennium Technologies)

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

FLOWCHART

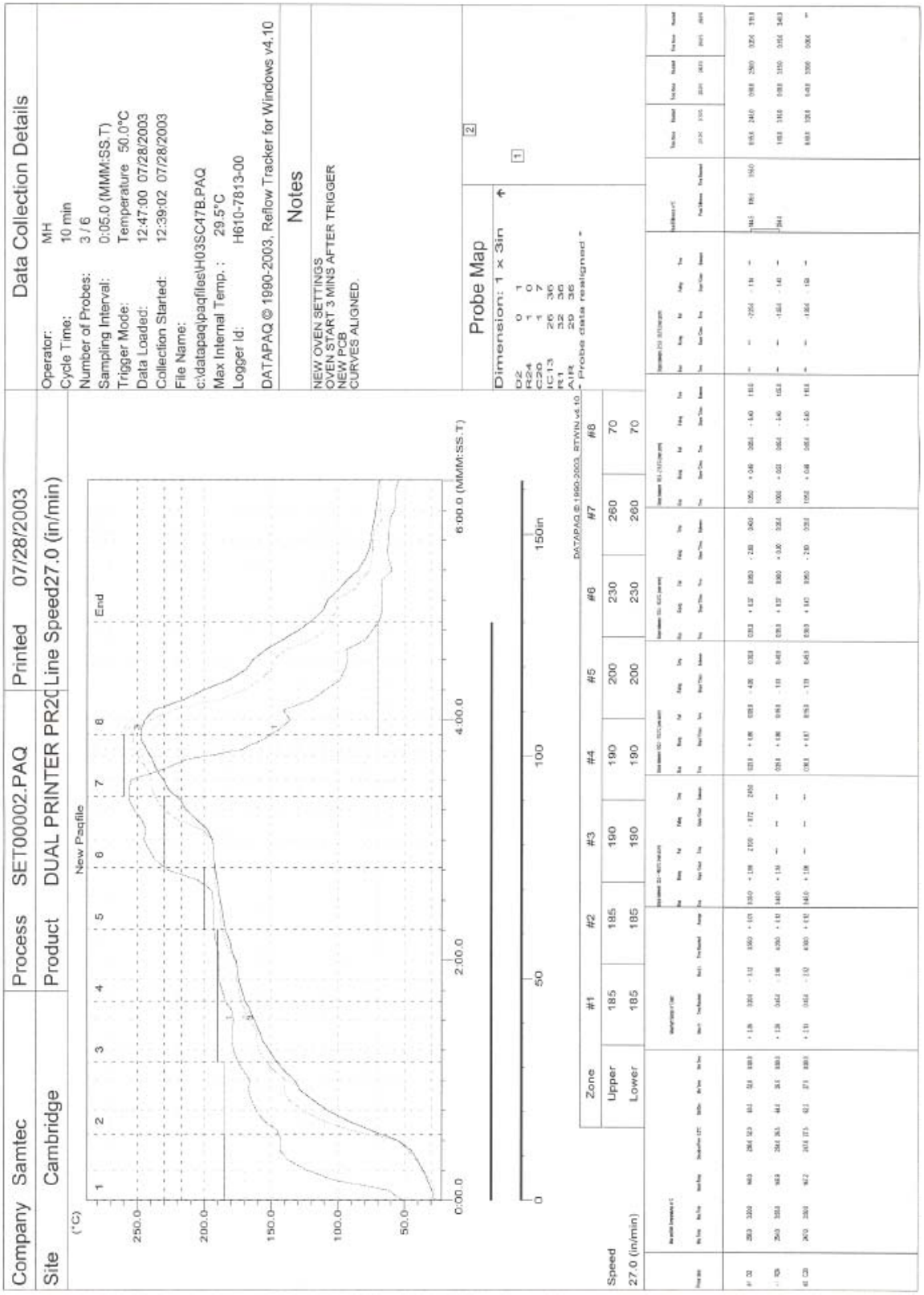
TEST STEP	GROUP A 200 Points 480 hour Test Processed in AIR	GROUP B 200 Points 480 hour Test Processed in Nitrogen
01	LLCR-1	LLCR-1
02	Data Review	Data Review
03	Cyclic Humidity, 240 Hours	Cyclic Humidity, 240 Hours
04	LLCR-2	LLCR-2
05	Data Review	Data Review
06	Cyclic Humidity, 240 Hours	Cyclic Humidity, 240 Hours
07	LLCR-3	LLCR-3

Humidity =EIA-364-31, Test Condition B (240 Hours)
and Method III (+25 ° C to +65 ° C @ 90%RH to 98% RH)
delete steps 7a and 7b

LLCR = EIA-364-23, LLCR
use Keithley 580 in the dry circuit mode, 10 mA Max

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

OVEN PROFILE



Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

ATTRIBUTE DEFINITION

Following is a brief, simplified description of attributes.

CYCLIC HUMIDITY:

1) Reference document: EIA-364-31, *Humidity Test Procedure for Electrical Connectors.*
   a) Test Condition B, 240 Hours.
   b) Method III, +25° C to + 65° C, 90% to 98% Relative Humidity excluding sub-cycles 7a and 7b.
2) Connectors are mated.
3) Test Condition B run twice for a total of 480 hours.
   a) Intermediate results taken at 240 hours.

LLCR:

1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
   a) <= +5.0 mOhms: ---------- Stable
   b) +5.1 to +10.0 mOhms:---------- Minor
   c) +10.1 to +15.0 mOhms: ---------- Acceptable
   d) +15.1 to +50.0 mOhms: ---------- Marginal
   e) +50.1 to +2000 mOhms: ---------- Unstable
   f) >+2000 mOhms:---------- Open Failure

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

RESULTS

LLCR (200 LLCR test points)

- **Initial**
  - **Air Processed ---------- ---------- 21.3 mOhms Max**
  - **Nitrogen Processed---------- ---------- 20.8 mOhms Max**
- **Stressed 240 Hours**
  - **<= +5.0 mOhms**
    - **Air Processed----------200 Points ---------- Stable**
    - **Nitrogen Processed----------200 Points ---------- Stable**
  - **+5.1 to +10.0 mOhms**
    - **Air Processed----------0 Points ---------- Minor**
    - **Nitrogen Processed----------0 Points ---------- Minor**
  - **+10.1 to +15.0 mOhms**
    - **Air Processed----------0 Points ---------- Acceptable**
    - **Nitrogen Processed----------0 Points ---------- Acceptable**
  - **+15.1 to +50.0 mOhms**
    - **Air Processed----------0 Points ---------- Marginal**
    - **Nitrogen Processed----------0 Points ---------- Marginal**
  - **+50.1 to +2000 mOhms**
    - **Air Processed----------0 Points ---------- Unstable**
    - **Nitrogen Processed----------0 Points ---------- Unstable**
  - **>+2000 mOhms**
    - **Air Processed----------0 Points ---------- Open Failure**
    - **Nitrogen Processed----------0 Points ---------- Open Failure**
- **Stressed 480 Hours**
  - **<= +5.0 mOhms**
    - **Air Processed----------199 Points ---------- Stable**
    - **Nitrogen Processed----------199 Points ---------- Stable**
  - **+5.1 to +10.0 mOhms**
    - **Air Processed----------1 Points ---------- Minor**
    - **Nitrogen Processed----------1 Points ---------- Minor**
  - **+10.1 to +15.0 mOhms**
    - **Air Processed----------0 Points ---------- Acceptable**
    - **Nitrogen Processed----------0 Points ---------- Acceptable**
  - **+15.1 to +50.0 mOhms**
    - **Air Processed----------0 Points ---------- Marginal**
    - **Nitrogen Processed----------0 Points ---------- Marginal**
  - **+50.1 to +2000 mOhms**
    - **Air Processed----------0 Points ---------- Unstable**
    - **Nitrogen Processed----------0 Points ---------- Unstable**
  - **>+2000 mOhms**
    - **Air Processed----------0 Points ---------- Open Failure**
    - **Nitrogen Processed----------0 Points ---------- Open Failure**

After soldering, neither the parts soldered in the 'open air process' or parts soldered in the 'nitrogen blanket process' showed discoloration.

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

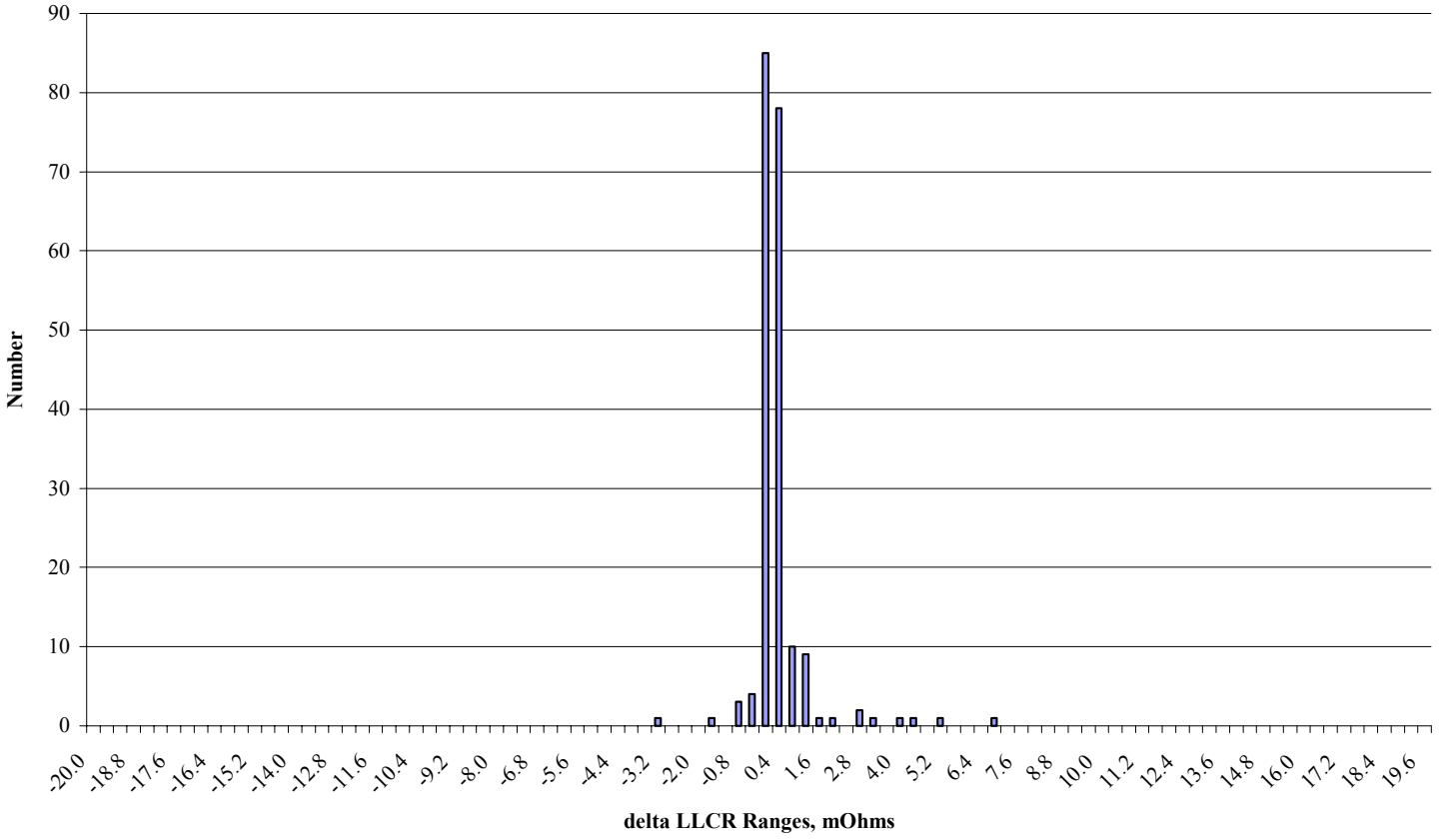
DATA SUMMARIES

LLCR:

1) A total of 200 points were measured.
2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
   a) <= +5.0 mOhms: ---------- Stable
   b) +5.1 to +10.0 mOhms:---------- Minor
   c) +10.1 to +15.0 mOhms: ---------- Acceptable
   d) +15.1 to +50.0 mOhms: ---------- Marginal
   e) +50.1 to +2000 mOhms ---------- Unstable
   f) >+2000 mOhms:---------- Open Failure

	Air Processed		
mOhm values	**Actual Initial**	**Delta Humidity-240 Hours**	**Delta Humidity-480 Hours**
Average	18.2	-0.1	0.2
St. Dev.	0.7	0.4	0.9
Min	16.0	-3.0	-3.2
Max	21.3	2.0	6.4
Count	200	200	200

Air Processed
After 480 Hours

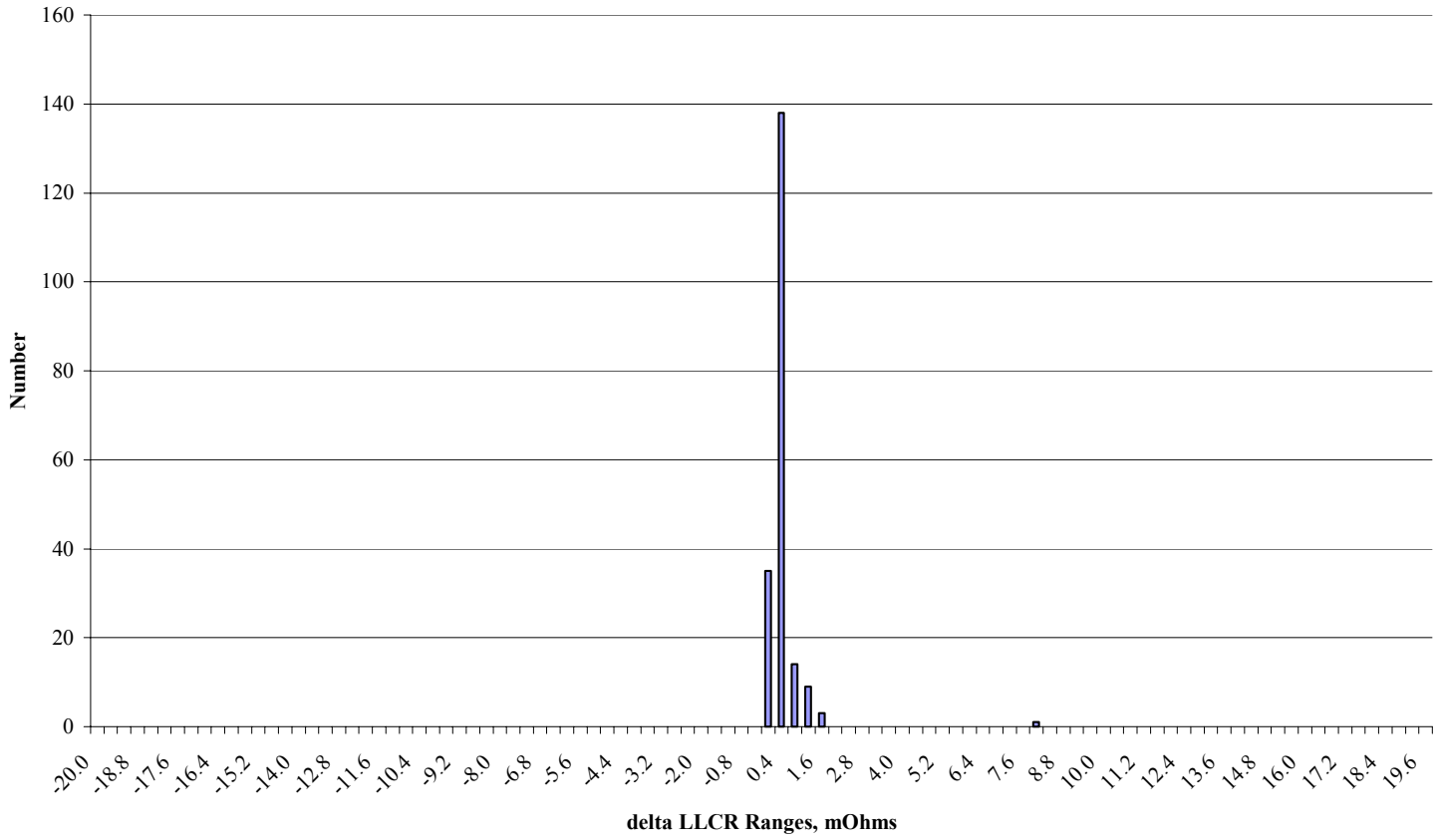


Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

mOhm values	Nitrogen Processed		
	Actual Initial	Delta Humidity-240 Hours	Delta Humidity-480 Hours
Average	18.1	0.1	0.2
St. Dev.	0.6	0.2	0.6
Min	16.7	-0.5	-0.2
Max	20.8	1.1	7.7
Count	200	200	200

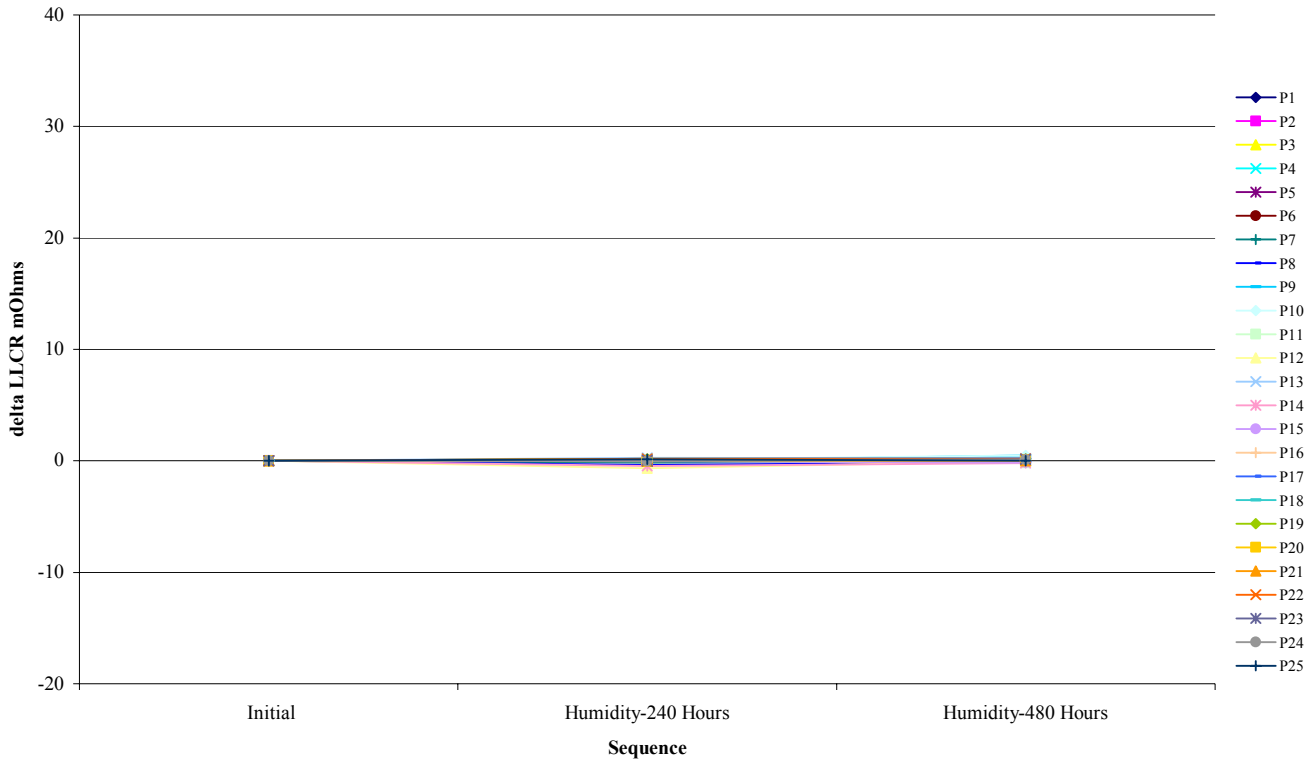
Nitrogen Processed
After 480 Hours



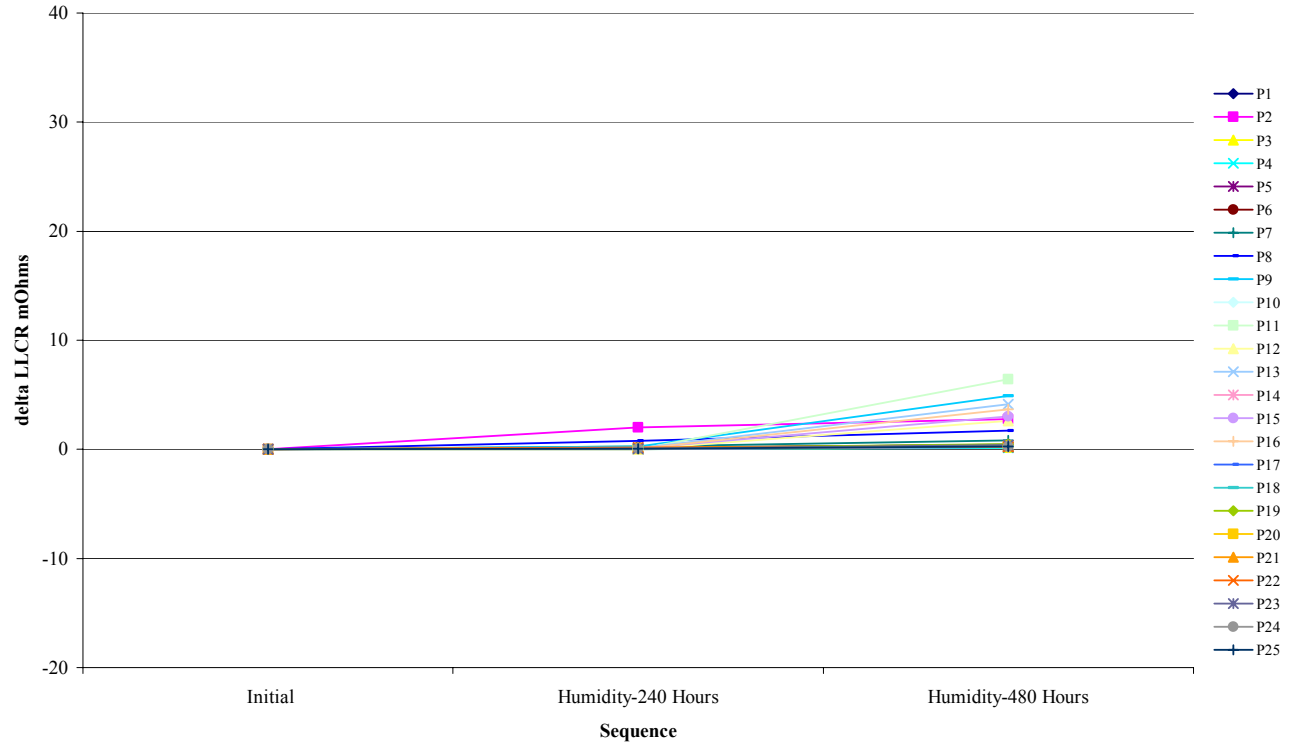
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Air Processed
Board #1



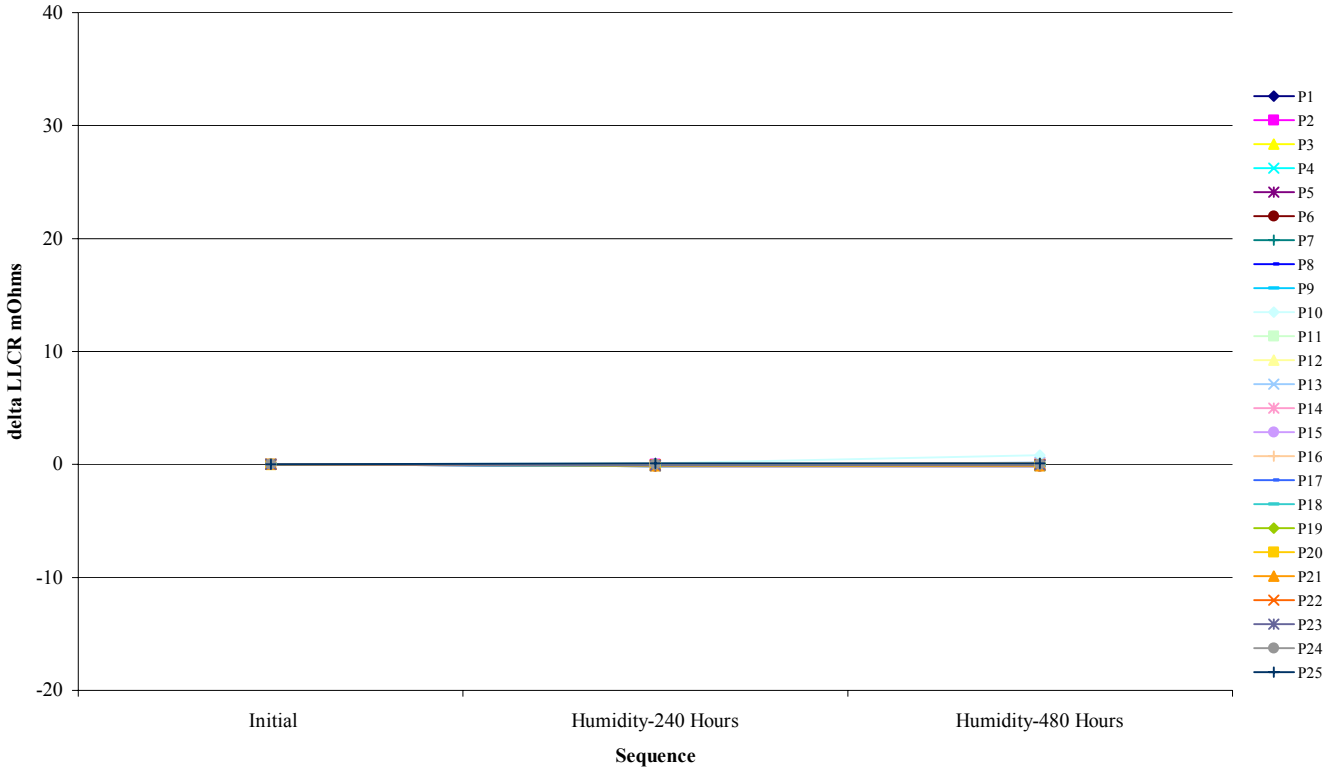
Air Processed
Board #2



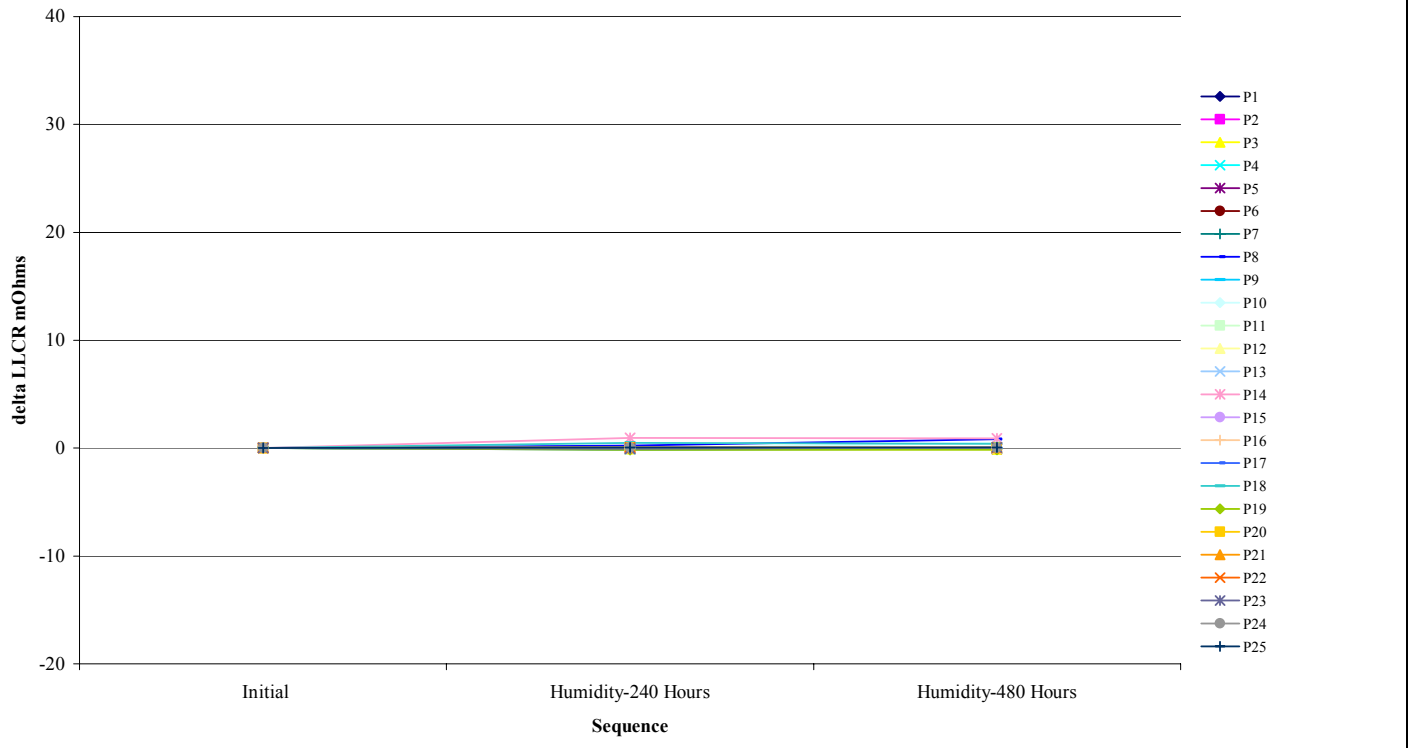
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Air Processed
Board #3



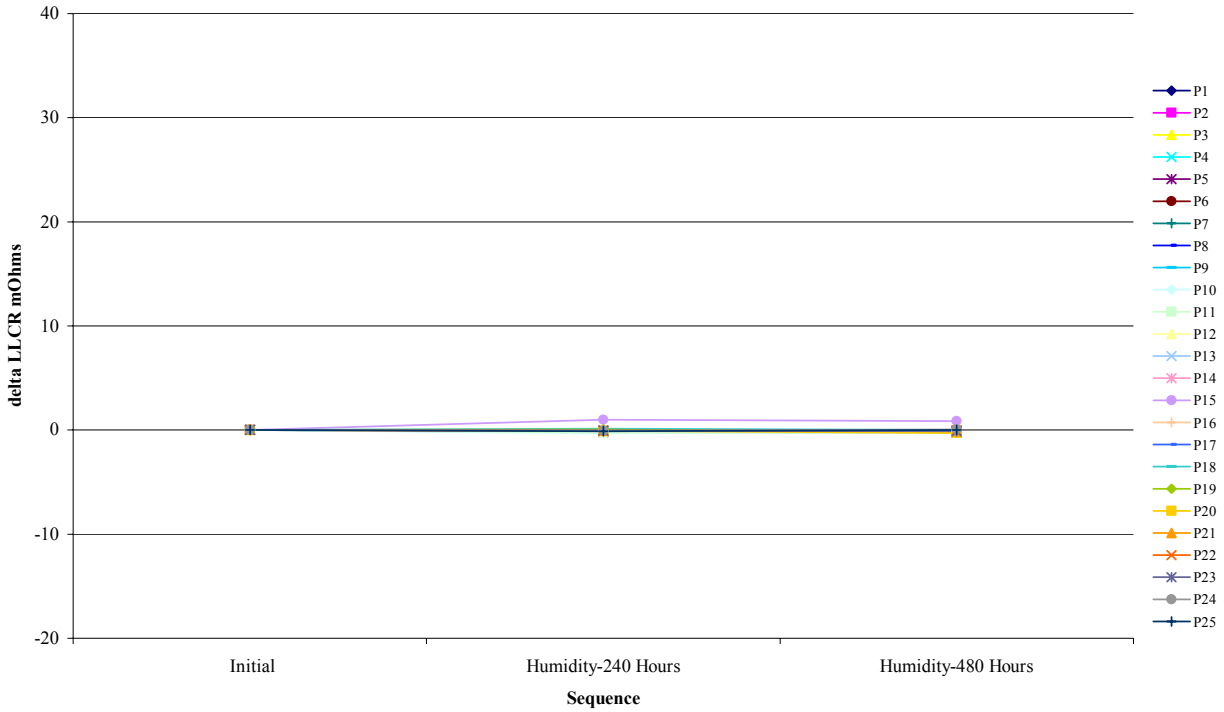
Air Processed
Board #4



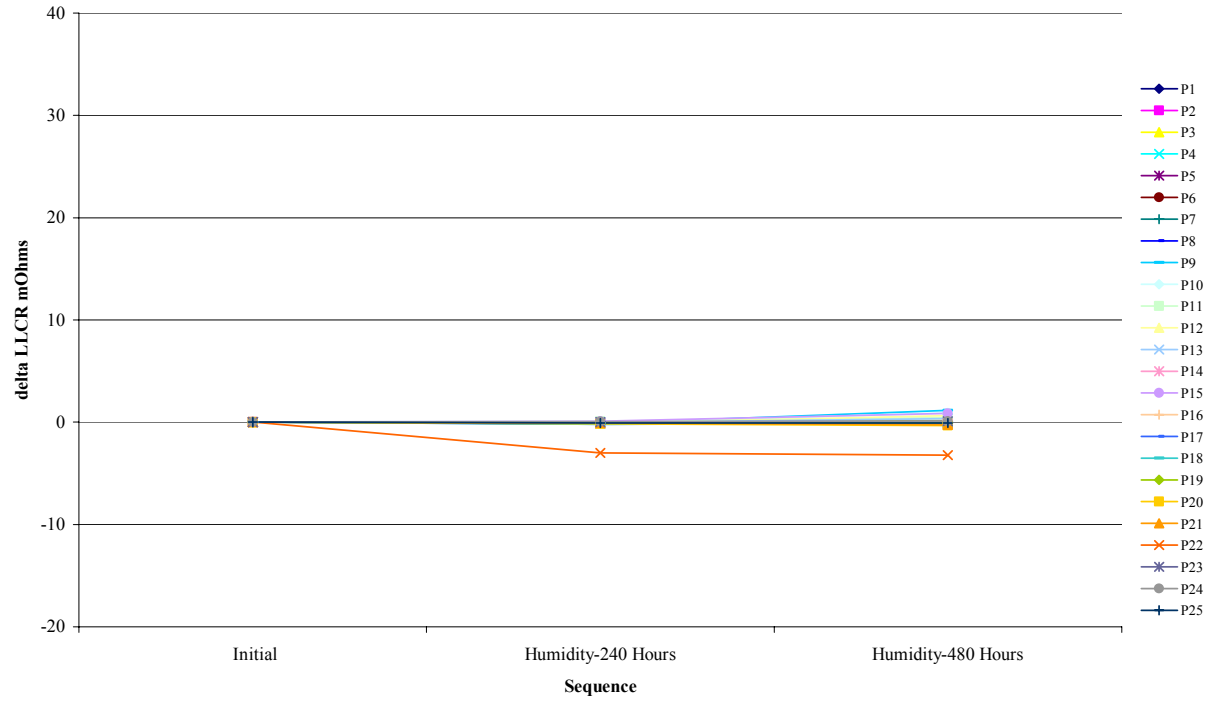
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Air Processed
Board #5



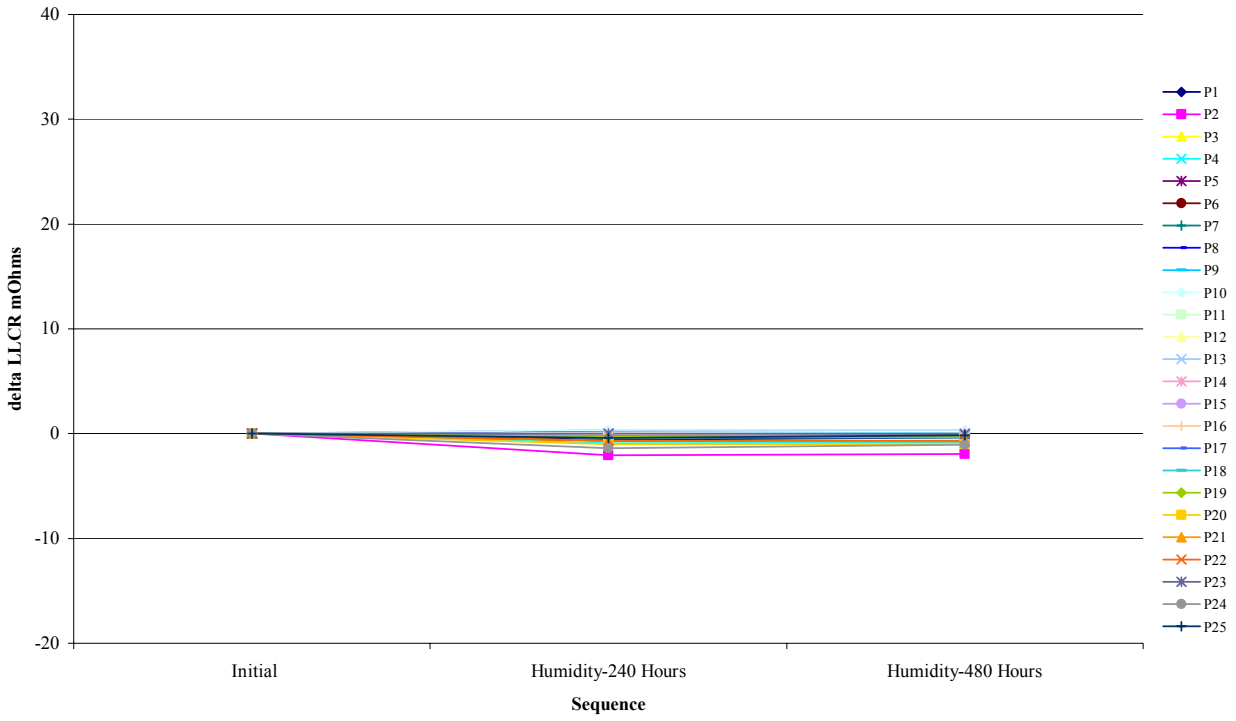
Air Processed
Board #6



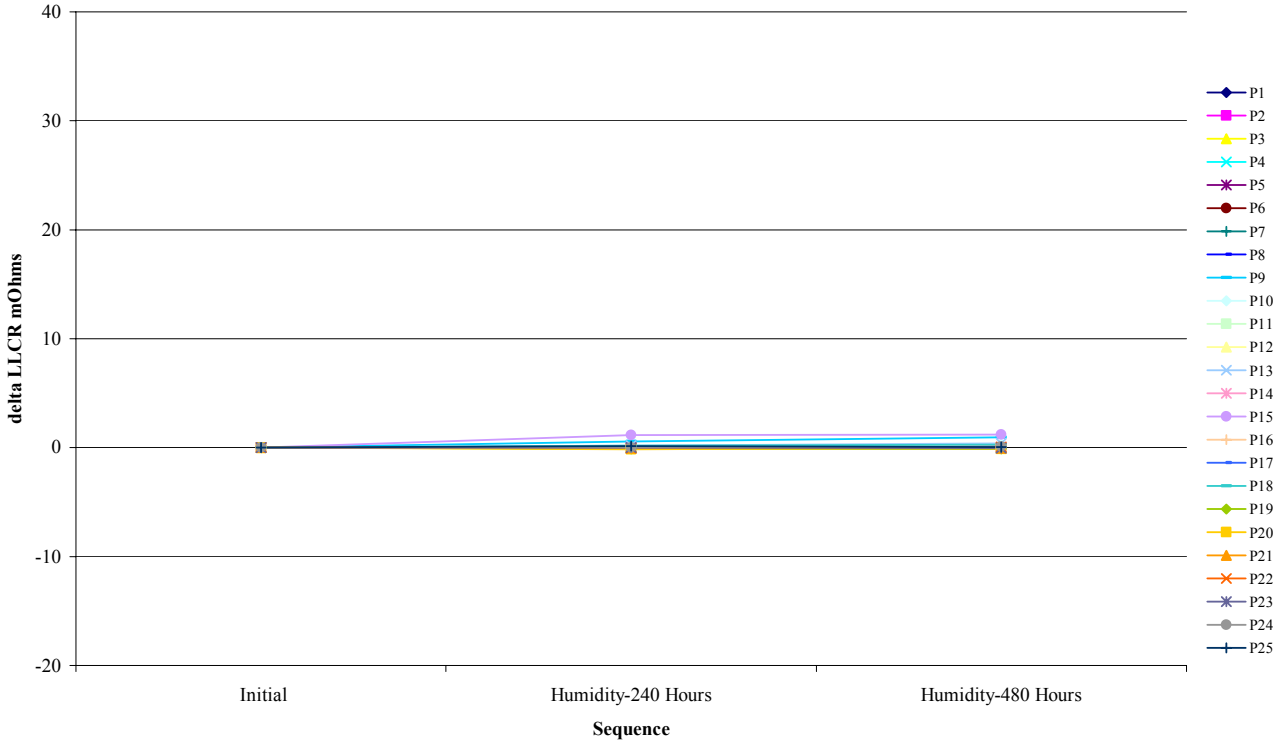
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Air Processed
Board #7



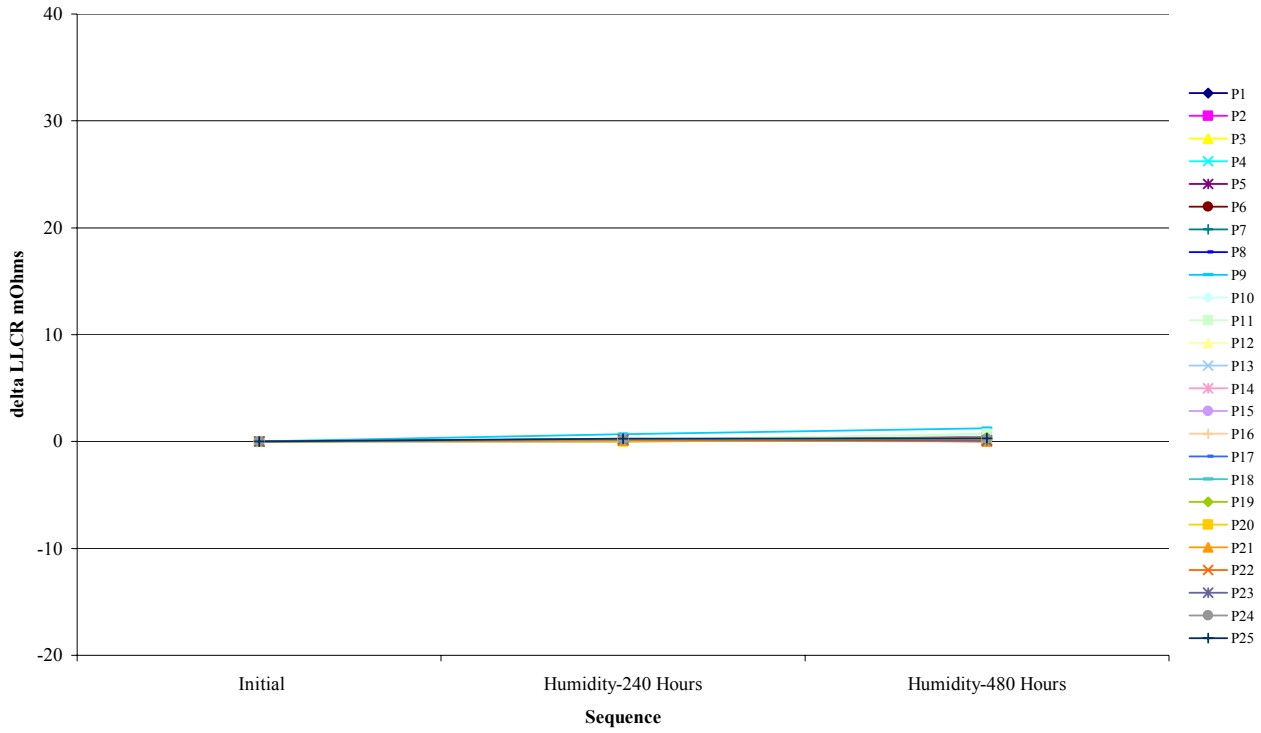
Air Processed
Board #8



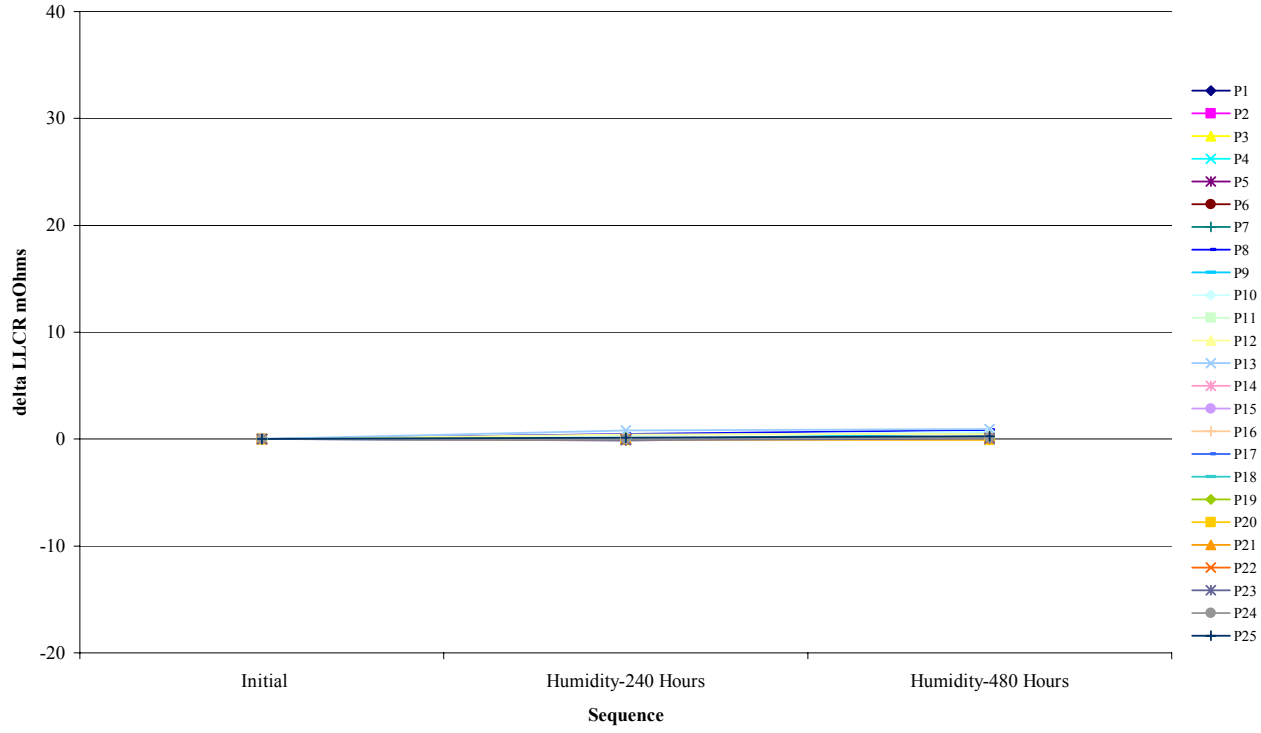
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Nitrogen Processed
Board #1



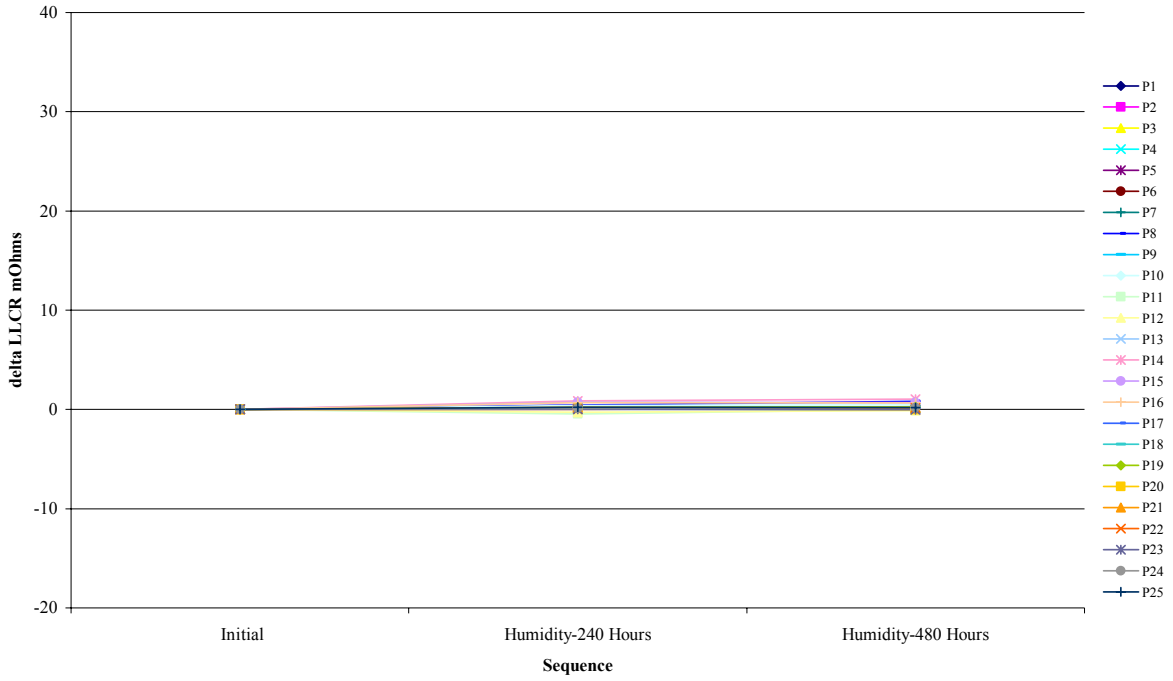
Nitrogen Processed
Board #2



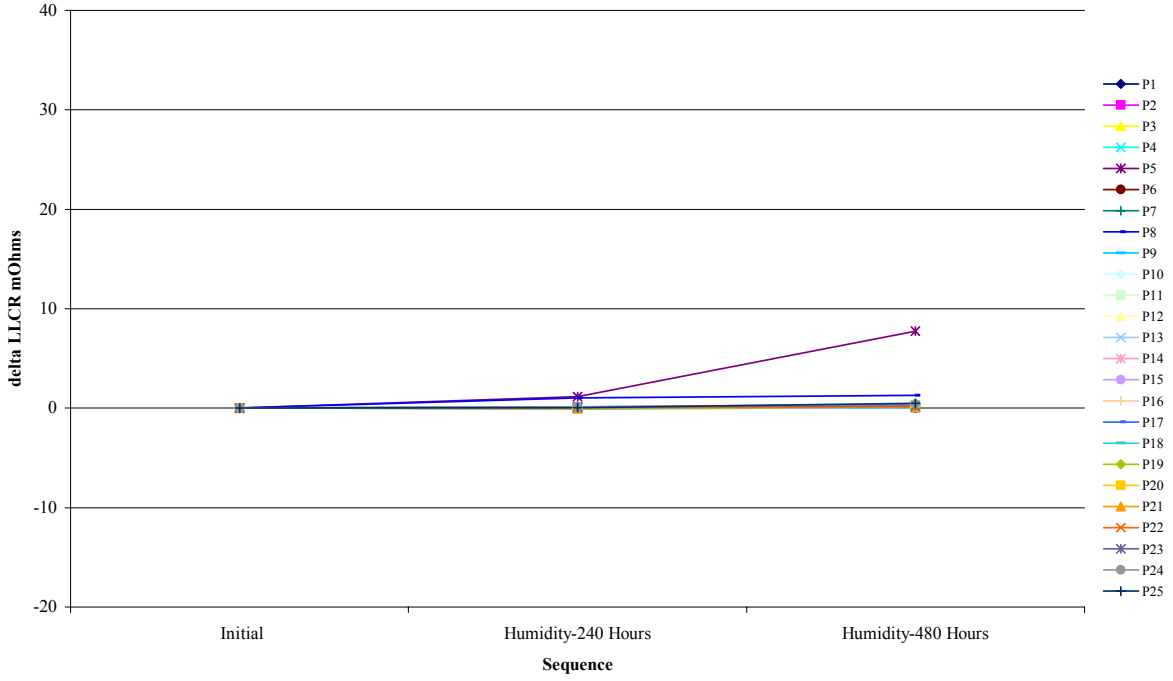
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Nitrogen Processed
Board #3



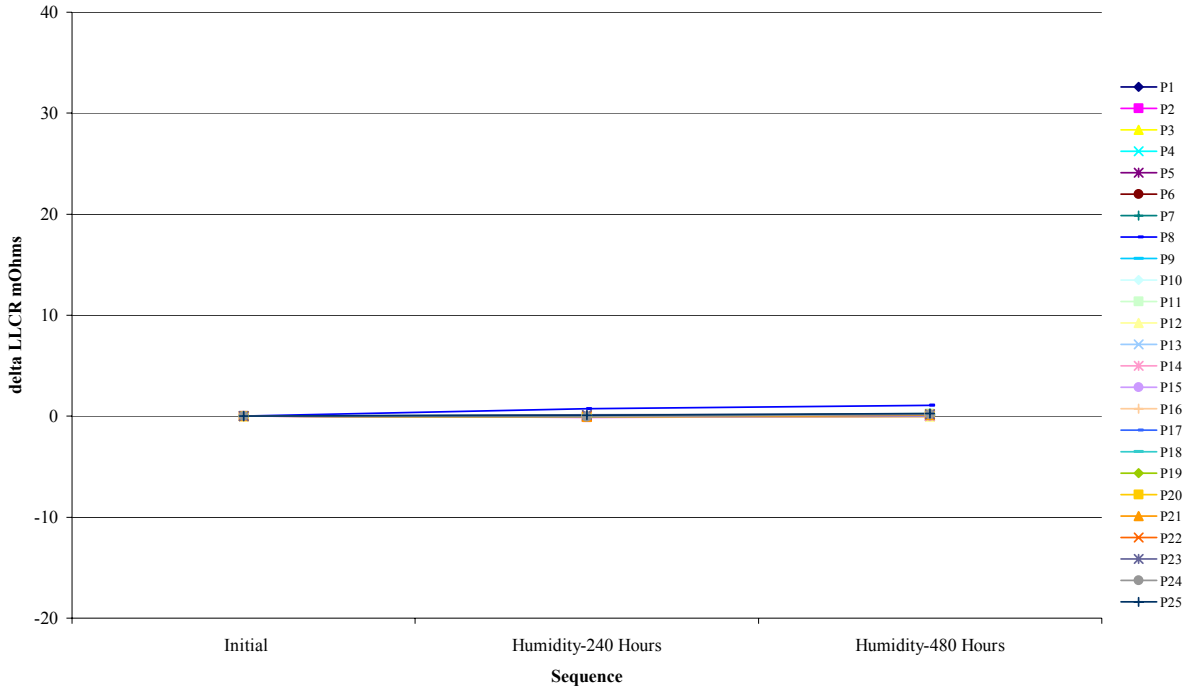
Nitrogen Processed
Board #4



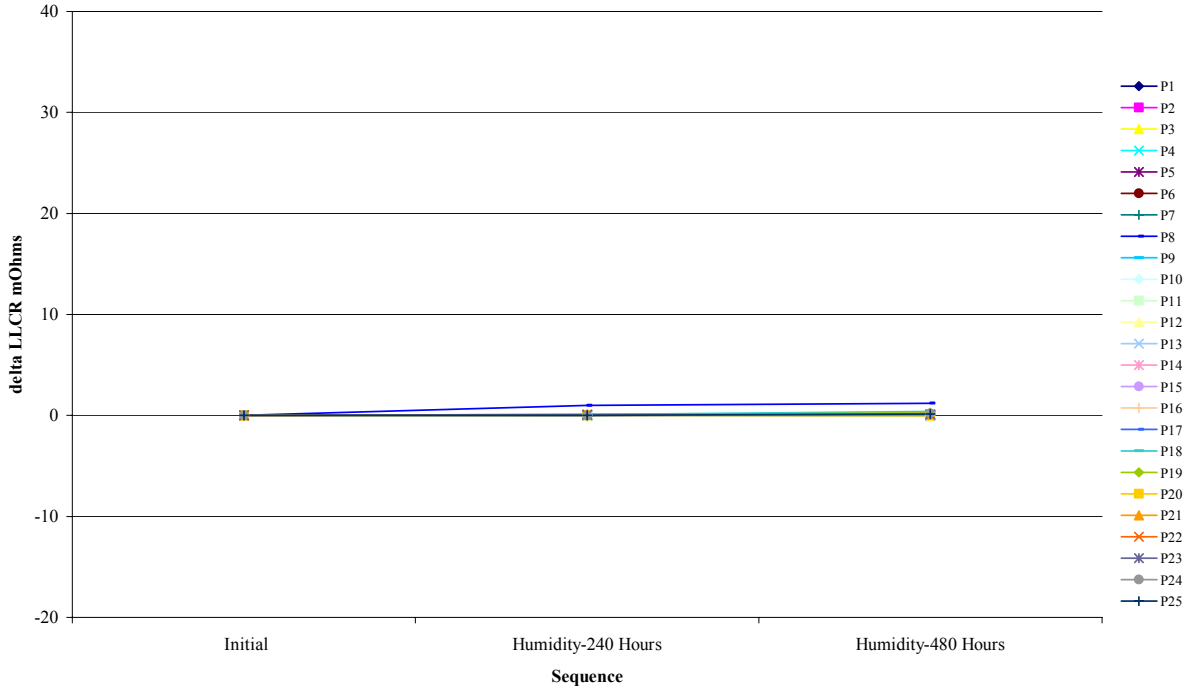
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Nitrogen Processed
Board #5



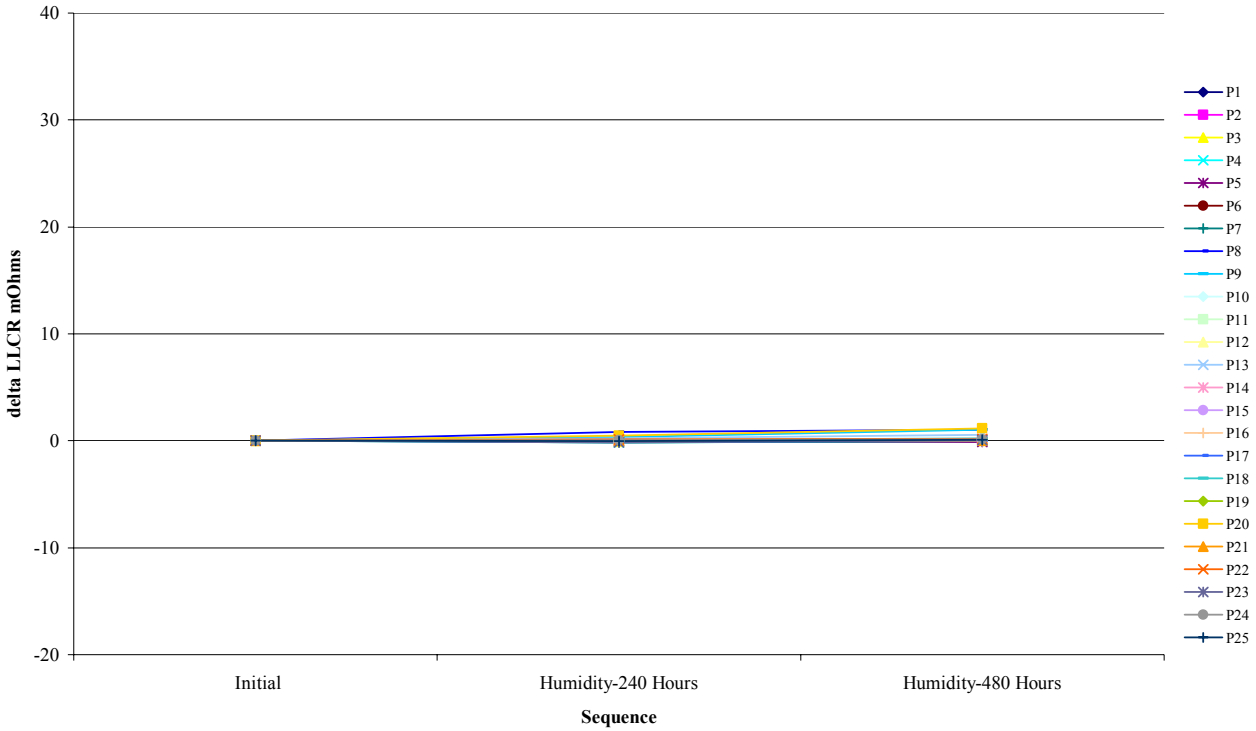
Nitrogen Processed
Board #6



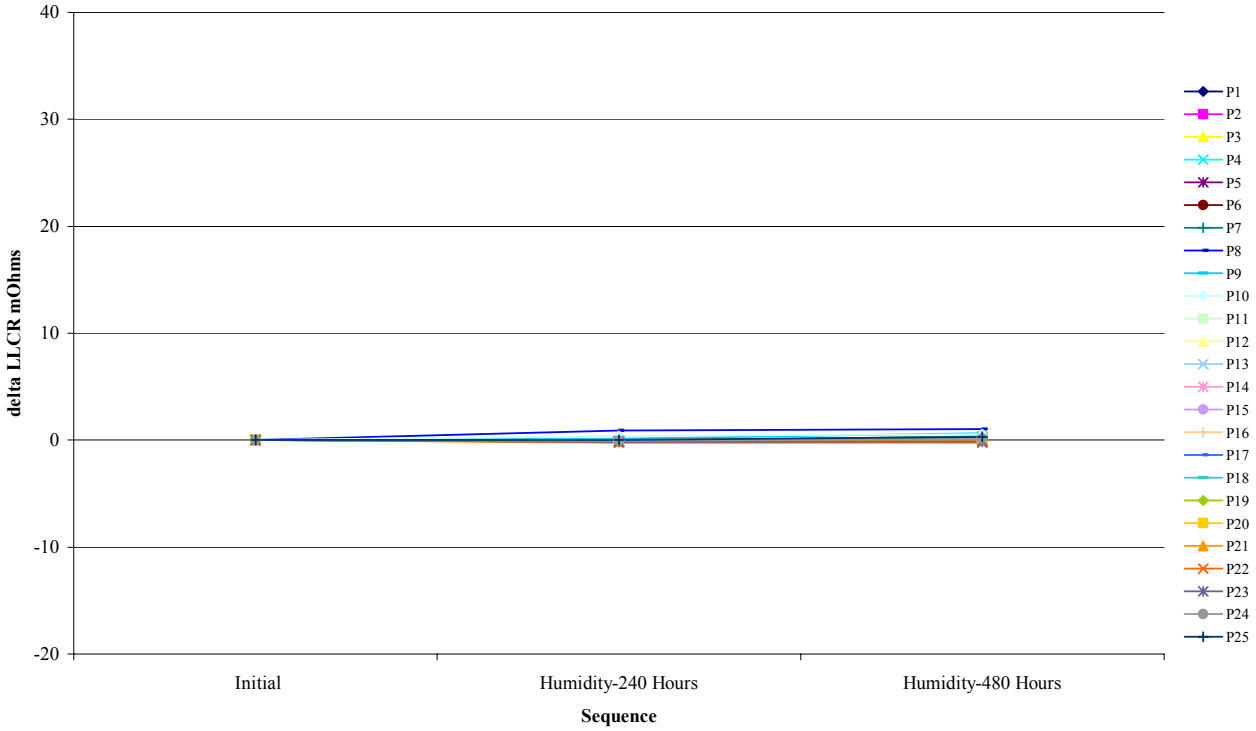
Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA SUMMARIES Continued

Nitrogen Processed
Board #7



Nitrogen Processed
Board #8



Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA

LLCR, Air Processed:

	Jul. 17 2003	Aug. 05 2003	Aug. 19 2003
Date			
Room Temp C	20	23	21
RH	46%	57%	43%

mOhm values		Actual	Delta	Delta
Board	Position	Initial	Humidity-240 Hours	Humidity-480 Hours
1	P1	18.5	0.1	0.2
1	P2	18.9	0.0	0.0
1	P3	18.2	0.0	0.1
1	P4	18.5	0.1	0.0
1	P5	18.3	0.0	0.0
1	P6	18.7	0.0	0.0
1	P7	18.5	-0.2	0.0
1	P8	18.4	-0.4	-0.1
1	P9	17.7	0.0	0.5
1	P10	17.2	0.1	0.5
1	P11	17.7	0.0	-0.2
1	P12	17.9	-0.7	0.0
1	P13	17.7	0.3	0.2
1	P14	18.4	-0.4	-0.2
1	P15	16.8	0.0	-0.1
1	P16	18.1	0.0	0.1
1	P17	17.6	0.2	0.2
1	P18	17.5	0.1	0.1
1	P19	18.5	0.2	0.2
1	P20	18.5	0.0	0.1
1	P21	18.6	0.0	0.0
1	P22	18.0	0.2	0.2
1	P23	18.5	0.0	0.1
1	P24	18.0	0.0	0.1
1	P25	18.2	0.1	0.0
2	P1	19.0	0.1	0.4
2	P2	19.7	2.0	2.8
2	P3	18.8	0.0	0.2
2	P4	19.0	0.0	0.1
2	P5	18.8	0.0	0.2
2	P6	18.4	0.2	0.4
2	P7	18.7	0.3	0.8
2	P8	18.6	0.8	1.7
2	P9	19.0	0.3	4.9
2	P10	18.5	0.1	0.2
2	P11	17.9	0.0	6.4
2	P12	17.9	0.0	2.6

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

2	P13	18.6	0.1	4.2
2	P14	18.2	0.1	0.3
2	P15	18.1	0.1	3.0
2	P16	18.4	0.1	3.7
2	P17	17.8	0.1	0.3
2	P18	18.1	0.1	0.3
2	P19	19.0	0.1	0.5
2	P20	19.0	0.1	0.3
2	P21	19.0	0.1	0.3
2	P22	18.4	0.2	0.2
2	P23	18.8	0.0	0.4
2	P24	18.7	0.1	0.3
2	P25	19.0	0.1	0.2
3	P1	18.4	-0.1	0.0
3	P2	18.8	0.0	0.0
3	P3	18.6	0.0	0.0
3	P4	18.8	-0.1	-0.1
3	P5	18.8	-0.1	-0.1
3	P6	18.5	-0.2	-0.2
3	P7	18.5	-0.1	0.0
3	P8	18.5	0.0	0.1
3	P9	19.1	0.0	0.1
3	P10	17.7	0.1	0.8
3	P11	16.8	-0.1	0.0
3	P12	18.0	-0.1	0.1
3	P13	17.4	-0.2	0.2
3	P14	18.3	-0.1	0.1
3	P15	18.1	-0.1	-0.1
3	P16	18.2	0.0	0.1
3	P17	17.9	-0.1	-0.1
3	P18	17.8	-0.1	-0.1
3	P19	18.2	0.1	0.1
3	P20	19.0	-0.1	-0.1
3	P21	18.7	-0.1	-0.1
3	P22	18.2	0.0	0.0
3	P23	18.5	-0.1	0.0
3	P24	18.4	0.0	0.0
3	P25	18.4	0.1	0.1
4	P1	18.2	-0.1	0.0
4	P2	18.2	0.0	0.1
4	P3	18.0	-0.1	-0.1
4	P4	18.6	-0.1	0.0
4	P5	18.2	-0.1	-0.1
4	P6	18.2	0.0	0.0
4	P7	18.4	-0.2	-0.1
4	P8	17.1	0.2	0.8
4	P9	18.7	-0.1	0.0
4	P10	16.9	0.0	0.5
4	P11	16.5	0.1	0.1
4	P12	17.7	-0.1	0.0

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

4	P13	17.3	-0.1	0.0
4	P14	17.2	1.0	0.9
4	P15	18.2	0.0	0.0
4	P16	17.7	0.0	0.0
4	P17	17.6	-0.1	0.0
4	P18	17.3	0.5	0.4
4	P19	18.2	-0.2	-0.1
4	P20	18.9	0.0	0.0
4	P21	18.4	0.0	0.0
4	P22	18.0	0.1	0.1
4	P23	18.1	-0.1	0.1
4	P24	18.1	0.1	0.0
4	P25	18.4	0.0	0.1
5	P1	18.9	-0.1	-0.1
5	P2	18.4	-0.1	-0.1
5	P3	18.1	0.0	-0.1
5	P4	18.3	-0.2	-0.2
5	P5	18.9	-0.2	-0.2
5	P6	19.0	-0.1	-0.2
5	P7	18.7	-0.2	0.0
5	P8	17.9	0.0	0.0
5	P9	17.7	-0.1	-0.1
5	P10	18.3	-0.3	-0.2
5	P11	18.6	-0.2	-0.3
5	P12	18.4	-0.1	-0.1
5	P13	18.7	-0.1	0.0
5	P14	18.0	-0.1	-0.1
5	P15	16.7	1.0	0.9
5	P16	18.0	-0.1	-0.2
5	P17	18.5	0.0	-0.1
5	P18	18.2	0.1	0.0
5	P19	18.7	0.1	-0.2
5	P20	18.4	-0.1	-0.3
5	P21	18.5	-0.1	-0.1
5	P22	18.6	0.0	0.0
5	P23	18.2	0.0	-0.1
5	P24	18.5	-0.1	0.1
5	P25	18.8	-0.1	0.0
6	P1	18.4	0.0	0.0
6	P2	18.2	0.0	0.0
6	P3	18.3	-0.1	0.2
6	P4	17.9	0.0	0.0
6	P5	18.1	-0.1	-0.1
6	P6	18.7	0.0	-0.1
6	P7	18.5	-0.2	-0.1
6	P8	18.0	0.0	0.1
6	P9	16.7	-0.1	1.2
6	P10	16.7	-0.1	0.9
6	P11	16.9	0.1	0.4
6	P12	17.0	-0.1	0.6

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

6	P13	17.0	0.0	0.3
6	P14	17.5	-0.1	-0.2
6	P15	16.0	0.1	0.9
6	P16	17.4	0.0	0.1
6	P17	17.7	-0.2	-0.1
6	P18	17.7	-0.2	-0.1
6	P19	17.7	-0.1	0.0
6	P20	18.5	-0.2	-0.3
6	P21	18.3	-0.1	-0.2
6	P22	21.3	-3.0	-3.2
6	P23	18.0	0.0	0.1
6	P24	18.4	0.1	0.1
6	P25	18.3	-0.1	-0.1
7	P1	19.1	-0.6	-0.4
7	P2	20.7	-2.1	-1.9
7	P3	19.2	-0.8	-0.7
7	P4	19.8	-0.9	-0.8
7	P5	19.0	-0.2	-0.2
7	P6	19.2	-0.7	-0.7
7	P7	18.4	-0.2	-0.3
7	P8	17.9	0.3	0.3
7	P9	18.4	0.0	0.1
7	P10	17.5	0.4	0.4
7	P11	18.1	-0.2	-0.3
7	P12	18.1	-0.1	-0.1
7	P13	18.6	-0.2	-0.2
7	P14	18.1	-0.2	0.0
7	P15	18.0	-0.3	-0.1
7	P16	18.0	-0.1	0.0
7	P17	18.0	-0.2	-0.2
7	P18	18.0	-0.4	-0.4
7	P19	18.5	-0.3	-0.2
7	P20	20.1	-1.0	-1.0
7	P21	19.5	-0.7	-0.8
7	P22	18.7	-0.6	-0.6
7	P23	18.7	0.0	0.0
7	P24	19.9	-1.4	-1.1
7	P25	19.3	-0.4	-0.2
8	P1	18.4	-0.1	0.1
8	P2	18.0	0.0	0.0
8	P3	18.2	0.1	0.0
8	P4	17.9	0.0	0.0
8	P5	18.2	0.0	-0.1
8	P6	18.4	0.0	0.0
8	P7	18.3	0.0	0.0
8	P8	17.8	-0.1	0.0
8	P9	16.8	0.6	0.9
8	P10	16.7	0.1	0.3
8	P11	17.7	-0.1	0.0
8	P12	17.9	-0.1	-0.1

8	P13	16.7	0.2	0.4
8	P14	16.4	0.0	0.1
8	P15	16.3	1.2	1.2
8	P16	17.6	0.0	0.0
8	P17	18.3	0.0	0.0
8	P18	17.6	0.2	0.3
8	P19	18.0	-0.1	-0.1
8	P20	18.4	-0.2	0.0
8	P21	18.5	0.0	-0.1
8	P22	18.2	0.0	0.0
8	P23	17.9	0.0	0.0
8	P24	18.8	0.0	0.1
8	P25	18.2	0.1	0.1

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

DATA Continued

LLCR, Nitrogen Processed:

	Jul. 18 2003	Aug. 05 2003	Aug. 20 2003
Date			
Room Temp C	21	22	22
RH	49%	58%	62%

mOhm values		Actual	Delta	Delta
Board	Position	Initial	Humidity-240 Hours	Humidity-480 Hours
1	P1	18.4	0.2	0.3
1	P2	17.7	0.2	0.4
1	P3	18.0	0.0	0.2
1	P4	17.8	0.1	0.2
1	P5	18.0	0.2	0.2
1	P6	18.5	0.2	0.0
1	P7	18.5	0.1	0.1
1	P8	17.8	0.2	0.3
1	P9	16.8	0.7	1.3
1	P10	17.3	0.1	0.7
1	P11	16.8	0.2	0.8
1	P12	18.2	0.2	0.1
1	P13	17.0	0.3	0.1
1	P14	17.7	0.1	0.2
1	P15	17.6	0.2	0.2
1	P16	18.3	0.2	0.3
1	P17	18.3	0.0	0.2
1	P18	18.2	0.2	0.3
1	P19	18.3	0.1	0.4
1	P20	18.1	0.0	0.2
1	P21	18.3	0.1	0.0
1	P22	18.2	0.1	0.1
1	P23	17.8	0.2	0.1
1	P24	18.4	0.2	0.3
1	P25	17.9	0.3	0.3
2	P1	18.6	-0.1	0.2
2	P2	18.6	0.0	0.2
2	P3	18.4	0.1	0.1
2	P4	18.7	-0.1	-0.1
2	P5	18.7	0.0	0.1
2	P6	18.6	0.0	-0.1
2	P7	18.5	0.0	0.0
2	P8	17.1	0.5	0.9
2	P9	17.3	0.0	0.6
2	P10	16.9	0.3	0.7
2	P11	17.8	0.0	0.0
2	P12	17.4	0.4	0.5

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

2	P13	17.5	0.8	0.9
2	P14	18.0	-0.1	-0.1
2	P15	18.1	0.0	0.1
2	P16	18.5	-0.1	0.0
2	P17	18.0	0.0	0.2
2	P18	18.1	0.1	0.2
2	P19	18.3	0.1	0.0
2	P20	19.2	0.0	-0.1
2	P21	18.5	0.0	0.1
2	P22	18.6	0.0	0.1
2	P23	18.9	-0.1	0.0
2	P24	18.9	0.0	0.1
2	P25	19.1	0.1	0.3
3	P1	18.4	0.1	0.1
3	P2	18.6	0.1	0.3
3	P3	18.3	0.0	0.1
3	P4	18.5	0.1	0.1
3	P5	18.5	0.1	0.0
3	P6	18.6	0.1	0.2
3	P7	18.4	0.1	0.3
3	P8	17.3	0.4	0.8
3	P9	17.6	0.2	0.3
3	P10	17.1	0.4	0.5
3	P11	17.7	-0.5	0.0
3	P12	17.4	-0.3	-0.1
3	P13	17.5	0.1	0.2
3	P14	17.5	0.9	1.0
3	P15	17.2	0.7	0.7
3	P16	17.6	0.7	0.7
3	P17	18.0	0.1	0.1
3	P18	17.9	0.2	0.3
3	P19	18.8	0.2	0.3
3	P20	19.0	0.1	0.0
3	P21	18.7	0.2	0.1
3	P22	18.5	0.0	0.1
3	P23	18.8	0.0	0.0
3	P24	18.7	0.1	0.2
3	P25	19.1	0.2	0.2
4	P1	18.0	0.0	0.2
4	P2	18.0	0.0	0.1
4	P3	17.8	0.0	0.1
4	P4	18.0	-0.1	0.1
4	P5	19.1	1.1	7.7
4	P6	18.1	0.0	0.0
4	P7	17.9	0.0	0.1
4	P8	16.7	1.0	1.3
4	P9	18.2	0.0	0.0
4	P10	17.6	0.1	0.1
4	P11	17.4	0.0	0.2
4	P12	17.5	0.1	0.1

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

4	P13	18.1	0.0	0.1
4	P14	18.0	0.0	0.1
4	P15	17.7	0.1	0.2
4	P16	17.7	0.1	0.3
4	P17	17.3	0.1	0.4
4	P18	17.5	0.1	0.4
4	P19	18.0	0.0	0.1
4	P20	18.5	0.0	0.1
4	P21	17.9	0.0	0.2
4	P22	17.9	0.0	0.1
4	P23	18.2	0.2	0.3
4	P24	18.3	0.1	0.4
4	P25	18.1	0.1	0.5
5	P1	18.8	0.0	0.2
5	P2	18.3	-0.1	0.0
5	P3	18.4	0.0	0.0
5	P4	18.2	0.0	0.1
5	P5	18.1	-0.1	0.0
5	P6	18.9	-0.1	0.0
5	P7	18.6	0.0	0.1
5	P8	17.0	0.7	1.1
5	P9	16.7	0.1	0.1
5	P10	17.3	0.0	0.1
5	P11	18.0	0.0	0.3
5	P12	18.1	0.0	-0.1
5	P13	17.3	0.0	0.0
5	P14	17.7	0.0	0.0
5	P15	17.4	0.0	0.0
5	P16	17.6	0.0	0.2
5	P17	18.4	0.0	0.0
5	P18	17.9	0.1	0.2
5	P19	18.1	0.0	0.2
5	P20	18.3	-0.1	0.2
5	P21	18.4	-0.1	0.1
5	P22	19.3	0.0	0.2
5	P23	18.2	0.2	0.2
5	P24	18.4	-0.1	0.2
5	P25	18.3	0.1	0.3
6	P1	18.6	-0.1	0.0
6	P2	18.4	0.0	0.0
6	P3	18.4	0.0	0.1
6	P4	18.1	-0.1	0.0
6	P5	18.7	0.0	0.0
6	P6	18.6	0.0	0.1
6	P7	18.6	0.0	0.1
6	P8	17.1	1.0	1.2
6	P9	16.7	0.1	0.1
6	P10	17.4	0.0	0.0
6	P11	18.5	0.1	0.1
6	P12	18.3	0.0	-0.1

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

6	P13	18.6	0.0	-0.1
6	P14	17.9	0.0	0.1
6	P15	17.8	0.0	0.1
6	P16	18.0	0.0	0.1
6	P17	18.8	0.0	0.2
6	P18	18.3	0.1	0.4
6	P19	18.5	0.0	0.3
6	P20	18.4	0.0	0.0
6	P21	18.5	0.0	0.1
6	P22	18.4	0.1	0.1
6	P23	18.1	0.0	0.1
6	P24	18.6	0.0	0.2
6	P25	18.2	0.0	0.1
7	P1	17.9	0.0	0.2
7	P2	18.3	0.0	0.0
7	P3	17.9	-0.1	0.1
7	P4	18.2	-0.2	0.0
7	P5	18.2	0.0	-0.1
7	P6	18.5	0.0	0.0
7	P7	17.9	-0.2	0.0
7	P8	17.1	0.8	1.0
7	P9	17.2	0.4	1.0
7	P10	16.7	0.0	0.0
7	P11	17.4	0.0	0.0
7	P12	17.6	0.0	0.1
7	P13	17.8	0.2	0.6
7	P14	18.0	0.0	0.0
7	P15	17.8	0.0	0.0
7	P16	17.7	0.0	0.0
7	P17	17.5	-0.1	0.0
7	P18	17.5	0.1	0.2
7	P19	18.4	0.0	0.1
7	P20	20.8	0.5	1.2
7	P21	17.9	0.0	0.0
7	P22	17.7	0.2	0.2
7	P23	18.2	-0.2	0.1
7	P24	18.1	0.1	0.1
7	P25	18.4	0.0	0.1
8	P1	18.6	-0.1	0.1
8	P2	18.7	-0.1	0.0
8	P3	18.3	-0.1	0.0
8	P4	18.6	-0.1	-0.1
8	P5	18.9	-0.1	-0.2
8	P6	18.7	0.0	0.1
8	P7	18.6	-0.1	0.3
8	P8	17.5	0.9	1.0
8	P9	17.5	0.1	0.7
8	P10	17.3	0.4	0.6
8	P11	18.0	-0.1	0.0
8	P12	18.0	-0.1	0.0

8	P13	18.5	0.0	0.1
8	P14	18.3	-0.1	-0.1
8	P15	18.2	-0.1	0.0
8	P16	18.3	-0.1	-0.1
8	P17	17.8	0.0	0.1
8	P18	17.8	0.0	0.3
8	P19	18.7	-0.1	0.1
8	P20	19.1	-0.2	-0.1
8	P21	18.6	-0.1	0.0
8	P22	18.3	-0.2	-0.2
8	P23	18.8	-0.2	-0.1
8	P24	18.3	-0.1	0.1
8	P25	18.8	0.0	0.3

Tracking Code: TC0327-N/A-0226	Part #: FC1-25-01-T-LC
Part description: FC1	

EQUIPMENT AND CALIBRATION SCHEDULES

Equipment #: THL-01
Description: Temperature/Humidity Chart Recorder
Manufacturer: Dickson
Model: THDX
Serial #: 9316255
Accuracy: Temp: +/- 1C; Humidity: +/-2% RH (0 - 60%) +/- 3% RH (61 - 95%).
… Last Cal: 7/15/02, Next Cal: 7/15/03

Equipment #: MO-01
Description: Micro-Ohmeter
Manufacturer: Keithley
Model: 580
Serial #: 0772740
Accuracy: See Manual
… Last Cal6/12/03, Next Cal: 6/12/04

Equipment #: MO-03
Description: Multimeter /Data Acquisition System
Manufacturer: Keithley
Model: 2700
Serial #: 0791975
Accuracy: See Manual
… Last Cal: 6/12/03, Next Cal: 6/12/04

Equipment #: THC-01
Description: Temperature/Humidity Chamber
Manufacturer: Thermotron
Model: SM-8-7800
Serial #: 30676
Accuracy: See Manual
… Last Cal: 5/28/2003, Next Cal: 5/28/2004

Equipment #: OV-5
Description: Nitrongen Purge IR Reflow
Manufacturer: Vitronics Soltec
Model: XPM-730
Serial #: XN 70328
Accuracy: +/- 5 deg. C