

REVISION P

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ [.3] THREE PLACE DECIMALS $\pm .005$ [.13]
 TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]

ANGLES
 $\pm 2^\circ$

TITLE:

.200 [5.08] POWER
 STACKER, ASM

DWG NO:

SW-XX-XX-XX-X-XXX-XXX-XX-X

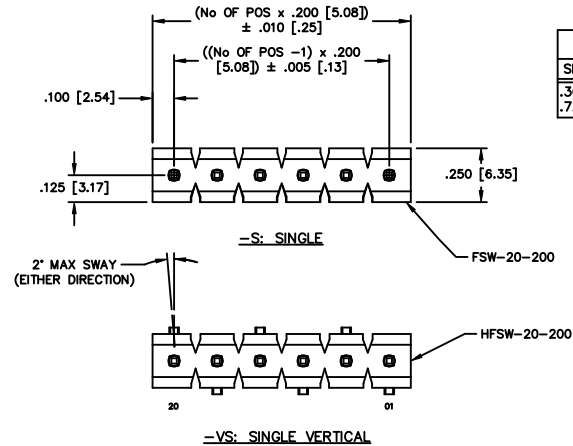


TABLE 1 (SEE NOTE 7)		
SPACE OPTION + POST HEIGHT	PACKAGING TUBE	PLUG
.300 TO .725 [7.62 TO 18.42]	PT-1-24-16-29	TP-07
.726 TO .820 [18.44 TO 20.83]	PT-1-24-01-67	TP-13

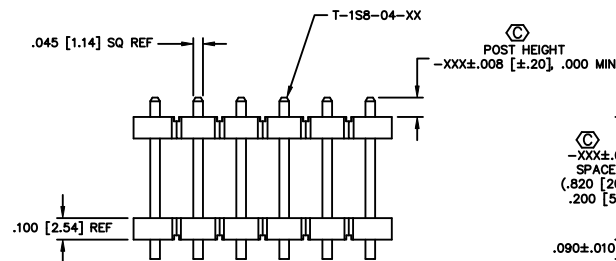
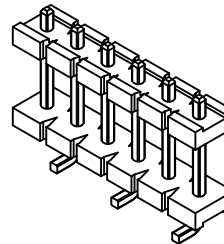
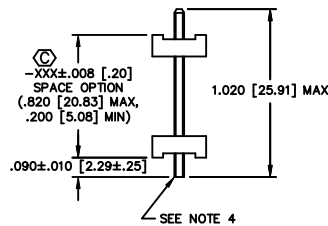
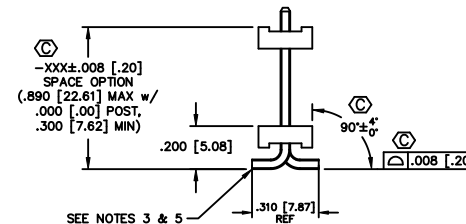


TABLE 2	
FORM	BODY
T/H	FSW-20-200
VS	HFSW-20-200



-S: SINGLE

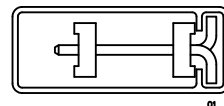
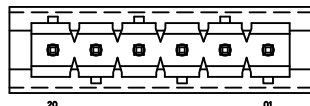
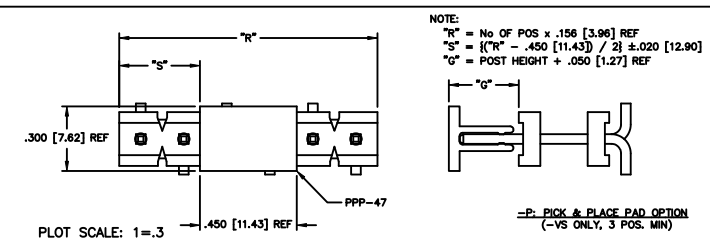
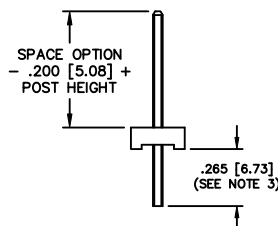


-VS: VERTICAL SURFACE MOUNT

NOTES:

1. HEIGHT VARIATION BETWEEN ANY TWO PINS SHALL BE .010 MAX.
2. MAXIMUM PIN ROTATION IN BODY: 2°.
3. TAILS TO BE SHEARED TO .265 [6.73], THEN FORMED AND RESHEARED TO A FINAL DIM OF .310.
4. MAXIMUM BURR ALLOWED: .004 [.10].
5. MAXIMUM BURR ALLOWED: .0015 [.038].
6. THROUGH HOLE (-S) TO BE BULK PACKAGED.
7. SURFACE MOUNT (-VS) TO BE PACKAGED AS FOLLOWS:
 POSITIONS -04 THRU -20 ARE TO BE PACKAGED IN TUBES;
 POSITIONS -02 & -03 ARE TO BE LAYERED PACKAGED.
8. MIN PUSHOUT FORCE TO BE 3 LBS.
9. MAX CUT FLASH TO BE .020 [.51].
10. Ⓢ REPRESENTS A CRITICAL DIMENSION.

PACKAGING VIEW

IN-PROCESS
-VS

MATERIAL:
 BODY: VALOX 420 SEO OR
 CRASTIN sk652fr
 COLOR: BLACK
 TERMINAL: PHOS BRONZE, 510
 *VS OPTION ONLY
 BODY: VECTRA E130i
 COLOR: NATURAL

MAX BOW ALLOWED:
 .002 IN/IN [mm/mm]

MADE BY:

PURVIS 04-13-98

samtec

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EXISPROD\ASSEMBLY\200

SW-ASM

SW-XX-XX-XX-X-XXX-XXX-XX-X

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